## **BCN3D Omega I60**





### **Printer properties**

3D Printing Technology	Fused Filament Fabrication (FFF)
Architecture	Independent Dual EXtruder (IDEX)
Printing volume (W x D x H)	450 x 300 x 450 mm (17.7 x 11.8 x 17.7 in)
Build chamber	Heated Chamber up to 70 °C (158 °F) Fully enclosed
Air filtering	Category H13 HEPA filter Active Carbon filter
Number of extruders	2
Warranty	12 Months (Global)
Extruder system	Direct drive bondtech LGX Pro extruders Quick-swap Hotend Tips 1.75mm Filaments
Printing modes	Single mode Duplication mode Mirror mode Dual mode

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## **BCN3D Omega I60**



### **Printer properties**

Automatic Calibration System	<ul> <li>Main features:</li> <li>Accurate Z homing</li> <li>Quick assisted bed leveling</li> <li>Automatic XYZ offset extruder calibration</li> <li>Automatic Mesh Mapping</li> </ul>
Electronics	Single Board Computer: Toradex ARM Compute Module Motion Board: BCN3D Electronics with integrated stepper drivers 32 bit ATSAME51A
Firmware	BCN3D Embedded Linux distribution BCN3D Omega - Marlin 2.1.x
Heated bed	Silicone thermal pad Up to 120°C (248 °F) Flexible Printing Surface
Screen	7" IPS full color capacitive touchscreen
Supported languages	English
Supported files	Supported by the printed: .gcode Supported by Stratos: .3MF, .STL, .OBJ
Operating sound	65 dB (maximum)
Tip/Nozzle diameter	Omega Hotend Tip 0.4 HR (0.4mm tip size) (Included) Omega Hotend Tip 0.6 HR (0.6mm tip size) (Sold separately)
Connectivity	Offline printing: USB Online printing: WiFi (Dual Band 2.4/5 GHz 2x2 Wi-Fi 5 (802.11ac)) or Ethernet (through BCN3D Cloud)
WiFi band characteristics	Wideband transmission systems; Data transmission equipment operating in the 2400 MHz and 5000 MHz band. Wi-Fi 802.11ac/a/b/g/n , Dual-Band 5000 MHz and 2400 MHz, Up to 866.7 Mbps 5000 MHz frequency range: from 5150 to 5850MHz 20/40/80 MHz channel bandwidth Bluetooth 5 (BR/EDR), BLE Max Output Power 0.07 W
Materials Operation System (MOS)	70 °C (158 °F) max temperature Average relative humidity <10%
Camera	Yes (visualization via screen)

#### **Materials**

Filament diameter	1.75 ± 0.05 mm
Compatible materials	BCN3D Filaments (for Omega) Open Filament Network (for Omega) Custom Materials (with free license activation) <sup>1</sup>

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## **BCN3D Omega I60**

Input<sup>3</sup>



Open filament system	Yes (with free license activation)
Physical properties	
Overall dimensions (W x D x H)	987 x 600 x 1927 mm ( 38.86 x 23.62 x 75.87 in)
Weight	240 kg (530 lbs)
Shipping box dimensions (W x D x H)	1180 x 725 x 2100 mm (46.5 x 28.54 x 82.7 in)
Shipping weight	260 kg (573.2 lbs)
Minimum working area	For printer operation: A minimum clearance of 20 cm (8") is required on all sides of the printer, and except for the front, where a clearance of 80 cm (32") is necessary to operate the printer.
	For technical service: A minimum clearance of 80 cm (32 in) is required o all sides of the printer for accessing the front, right, and rear panels, except for the left side, where a 20 cm (8 in) clearance is sufficient.
Air/ventilation requirements	No additional requirements
Shipping method	Custom pallet 1180 (W) x 720 (D) mm (46.46 (W) x 28.35 (D) in)
Printing properties	Custom pallet 1180 (W) x 720 (D) mm (46.46 (W) x 28.35 (D) in)  Built-in print profiles in slicer software
Printing properties	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in),
Printing properties Recommended profiles	Built-in print profiles in slicer software
Printing properties Recommended profiles Accuracy <sup>2</sup>	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/-
Printing properties  Recommended profiles  Accuracy <sup>2</sup> Layer Height	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/- 0.002 in./in.), +/- 1 layer height.
Printing properties  Recommended profiles  Accuracy <sup>2</sup> Layer Height  Operating Environment	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/- 0.002 in./in.), +/- 1 layer height.  50 µm minimum, 300 µm maximum
Printing properties  Recommended profiles  Accuracy <sup>2</sup> Layer Height  Operating Environment  Extruder maximum temperature	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/- 0.002 in./in.), +/- 1 layer height.  50 μm minimum, 300 μm maximum  Temperature: 18 - 30 °C (64.4 - 86 °F), Humidity: 30 - 70% RH
Printing properties Recommended profiles  Accuracy²  Layer Height  Operating Environment  Extruder maximum temperature  Heated bed maximum temperature  Build chamber maximum temperature	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/- 0.002 in./in.), +/- 1 layer height.  50 µm minimum, 300 µm maximum  Temperature: 18 - 30 °C (64.4 - 86 °F), Humidity: 30 - 70% RH  300 °C (572 °F)
Printing properties  Recommended profiles  Accuracy²  Layer Height  Operating Environment  Extruder maximum temperature  Heated bed maximum temperature	Built-in print profiles in slicer software  XY part accuracy: +/200 mm (.008 in), or +/002 mm/mm (.002 in/in), whichever is greater.  Z part accuracy = +/- 0.200 mm (+/- 0.008 in.) or +/- 0.002 mm/mm (+/- 0.002 in./in.), +/- 1 layer height.  50 µm minimum, 300 µm maximum  Temperature: 18 - 30 °C (64.4 - 86 °F), Humidity: 30 - 70% RH  300 °C (572 °F)

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AC 200-240V, AC 10,25-8,5A, 50-60Hz

### **BCN3D Omega I60**



AC Power Socket	USA: NEMA 6-20, EU: Schuko, UK: BS1363, Australia: AS3112
Maximum power consumption	2050W
UPS Topology	Online 1kVA Battery specifications: 3 batteries, each 36VDCx7Ah

#### **Software**

File preparation software	BCN3D Stratos for slicing and BCN3D Cloud for printer management
Operating Systems	Windows 10 or higher, 64-bit, Mac OSX 11 Big Sur or higher, 64-bit, Linux, 64-bit
Connectivity	Online printing: WiFi or Ethernet (through BCN3D Cloud) Offline printing: USB
Supported browsers BCN3D Cloud	Google Chrome, Mozilla Firefox, Safari

<sup>&</sup>lt;sup>1</sup> The Omega I60 is an open material platform that offers customers the flexibility to use custom materials and create their own printing profiles at no extra cost. An Omega Open Filament License (OOFL) is required for this purpose. For more information: https://3d.bcn3d.com/bcn3d-omega-i60-omega-open-filament-license

All specifications are approximate and subject to change without notice.  $\ensuremath{\mathsf{EN-DS-vl2}}$ 

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 $<sup>^2</sup>$  Test conditions: 0.4mm hotend tip , 0.15 layer height , Material: Omega Proto. The accuracy is dependent on geometry and the achievable accuracy specification is derived from statistical data at 95% dimensional yield.

<sup>&</sup>lt;sup>3</sup> This system requires a 220 voltage connection, which is made at the bottom right-hand corner at the back of the printer. The voltage is applied to the system using a Single Phase connection. Check the AC Power Socket section to install the proper socket.